



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4148-1

Job Sheet 177821



Part No: D4148-1

Job Qty: 30 ea

Part Name: Crosstube Lug Plate, Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E SHEET 1 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.10.29 as per revC DD verf:EC
IPP REV:C 11.03.02 AS PER DWG REV.D DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	5/25/18	5/25/18	0.00	0.00	Start Up Waterjet		SC 18/05/18
100	Waterjet	30 pcs	5/25/18	5/25/18	0.06	6.47	Waterjet1		SC 18/05/18
110	QC	30 pcs	5/25/18	5/25/18	0.00	0.00	QC2 Waterjet-3		SC 18/05/18
120	QC	30 pcs	5/25/18	5/25/18	0.00	0.00	QC8-4		38
150	Packaging	30 pcs	5/25/18	5/25/18	0.00	0.00	Packaging3	5x0.80 0.80	JUN 4 2018
160	QC21-SA	30 Ea	5/25/18	5/25/18	0.00	0.00	QC21		DAG 21 18 eco-20 9-00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	10.8210 sf (.3607 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	11	63	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fwd Crosstube Lug Plate	0.129Inches + 0.005 - 0.001	0.134 0.128	0.130	
2	Fwd Crosstube Lug Plate	0.191Inches + 0.005 - 0.001	0.196 0.190	0.192	
3	Fwd Crosstube Lug Plate	0.380Inches + 0.006 - 0.001	0.386 0.379	0.380	
4	Fwd Crosstube Lug Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	0.257	
5	Fwd Crosstube Lug Plate	0.500Inches + 0.008 - 0.001	0.508 0.499	0.502	
6	Fwd Crosstube Lug Plate	0.940Inches ± 0.030	0.970 0.910	0.945	
7	Fwd Crosstube Lug Plate	4.470Inches ± 0.030	4.500 4.440	4.473	

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Container No: S073030



Part: D4148-1

Job No: 177821

Serial No/Batch: S073030

Revision:

Inspector:

Date: 05/22/18

0400
51
JAN

8	Fwd Crosstube Lug Plate	0.750Inches ± 0.010	0.760 0.740	0.755
9	Fwd Crosstube Lug Plate	8.470Inches ± 0.030	8.500 8.440	8,476
10	Fwd Crosstube Lug Plate	8.096Inches ± 0.010	8.106 8.086	8,097
11	Fwd Crosstube Lug Plate	5.430Inches ± 0.030	5.460 5.400	5,436
12	Fwd Crosstube Lug Plate	5.197Inches ± 0.010	5.207 5.187	5,199
13	Fwd Crosstube Lug Plate	4.733Inches ± 0.010	4.743 4.723	4,735
14	Fwd Crosstube Lug Plate	0.310Inches ± 0.010	0.320 0.300	0,312
15	Fwd Crosstube Lug Plate	0.750Inches ± 0.010	0.760 0.740	0,755
16	Fwd Crosstube Lug Plate	0.375Inches ± 0.010	0.385 0.365	0,378
17	Fwd Crosstube Lug Plate	1.840Inches ± 0.030	1.870 1.810	1,843
18	Fwd Crosstube Lug Plate	0.920Inches ± 0.030	0.950 0.890	0,926
19	Fwd Crosstube Lug Plate	3.000Inches ± 0.010	3.010 2.990	3,001
20	Fwd Crosstube Lug Plate	0.750Inches ± 0.010	0.760 0.740	0,754
21	Fwd Crosstube Lug Plate	0.625Inches ± 0.010	0.635 0.615	0,628
22	Fwd Crosstube Lug Plate	1.982Inches ± 0.010	1.992 1.972	1,985
23	Fwd Crosstube Lug Plate	0.991Inches ± 0.010	1.001 0.981	0,995
24	Fwd Crosstube Lug Plate	0.770Inches ± 0.030	0.800 0.740	0,774
25	Fwd Crosstube Lug Plate	1.540Inches ± 0.030	1.570 1.510	1,546
26	Fwd Crosstube Lug Plate	2.470Inches ± 0.030	2.500 2.440	2,473
27	Fwd Crosstube Lug Plate	0.820Inches ± 0.030	0.850 0.790	0,826
28	Fwd Crosstube Lug Plate	3.570Inches ± 0.030	3.600 3.540	3,577
29	Fwd Crosstube Lug Plate	1.230Inches ± 0.030	1.260 1.200	1,233
30	Fwd Crosstube Lug Plate	0.730Inches ± 0.030	0.760 0.700	0,736
31	Fwd Crosstube Lug Plate	0.125Inches ± 0.010	0.135 0.115	0,116
32	Fwd Crosstube Lug Plate	0.252Inches ± 0.030 - 0.000	0.282 0.252	0,252

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